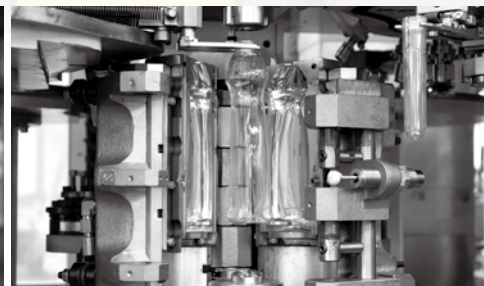
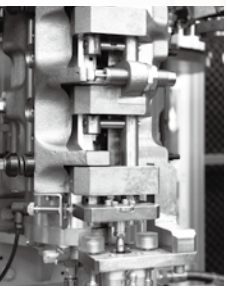


CPX02T

Blow Molding Machine



TECH-LONG PACKAGING MACHINERY CO., LTD.

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Component	Description	Technical parameter
Blowing Unit	Mold quantity	2
	Bottle height exit(below support ring)	1.5 m
	Main motor power	2.2 kw
Heating Oven	Oven lamp box unit	3 boxes
	Oven lamp layers	8 /10 layers
	Oven head quantity	68
	Installed Lamp Power (First layer 3kw,others 2.5kw)	61.5/76.5kw
Preform Feeder	Preform hopper volume	1.2m ³
	Max. feeding speed	5000 preforms per hour
	Motor power	1.48kw
Electrical parameter	Voltage	480 (AC) could be customized
	Frequency	60 Hz
	Phase	3phases + neutral + ground
	Control voltage	24V (DC)
	Total power excluding ancillary	65.2/ 80.2kw
	Average running energy consumption	12-16.5kw/h(excluding ancillary)
Air source	7 barLPairconsumption	None (with air recycling)
	HP air pressure	30 bar (500ml water)
	HP air consumption	0.9 m ³ /min (500ml water)
Weight	Blowing Unit \ Heating Oven\ Preform feeder	5 tons
Preform size	Preform height	≤130 mm
	Inner diameter of preform	≤Φ38 mm
	Support ring diameter	≤Φ46 mm
Bottle size	Round bottle diameter range	50mm ~ 120mm
	Square bottle size(Diagonal)	50mm ~ 120mm
	Height (below support ring)	≤350 mm
	Volume range	0.2L~3.8 L
Preform material	PET	
Output(max)	3000B/H	
<p>i Parameters above are for reference only.</p> <p>1.Enquire with Tech-Long technical staff forproducts beyond above specifications.</p> <p>2. The above data arebased on ambient temperature 24 °C, sea level 0m.</p>		